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亚洲龙自动化官网

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亚洲龙电气股份有限公司

ASIAON ELECTRIC CO., LTD

关于亚洲龙

亚洲龙电气股份有限公司成立于1998年，从事专业自动化设备研发、制造、销售为一体的多元化科技企业，拥有10多年研发、制造经验和自动化设备研发制造高科技团队，从设计到开发、生产制造、销售一体化服务，以专业化技术配套服务于各相关行业。

追求创新是我们亚洲龙人的奋斗目标，“品质从优、技术领先”是我们的发展宗旨，“诚实守信”是我们的经营理念；我们正以更高的效率、更好的质量、更优的产品为您服务，愿我们的产品为您的企业腾飞发展、不断提高工作效益做出更大的努力。

Founded in 1998, Asia Dragon Electric Co., Ltd. is a diversified technology enterprise engaged in the R&D, manufacturing and sales of professional automation equipment. It has more than 10 years of R&D, manufacturing experience and a high-tech team in R&D and manufacturing of automation equipment. Manufacturing and sales integration services, with professional technical supporting services to various related industries.

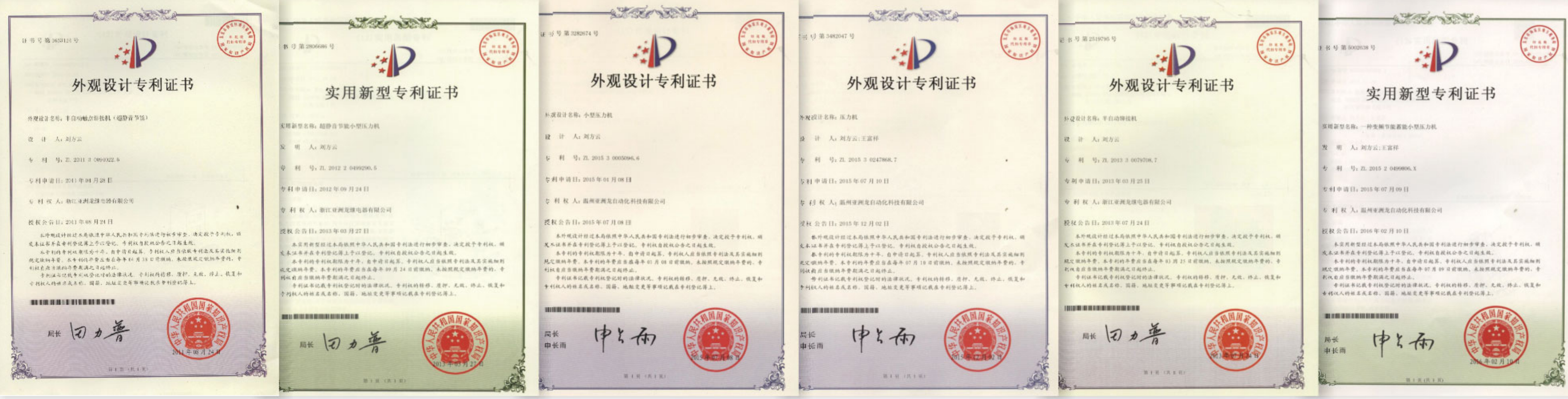
The pursuit of innovation is the goal of our Asian dragon people, "quality first, technology leadership" is our development purpose, "honest and trustworthy" is our business philosophy; The products serve you, and we hope that our products can make greater efforts for the development of your enterprise and the continuous improvement of work efficiency.



体系认证



专利证书



自动化生产线



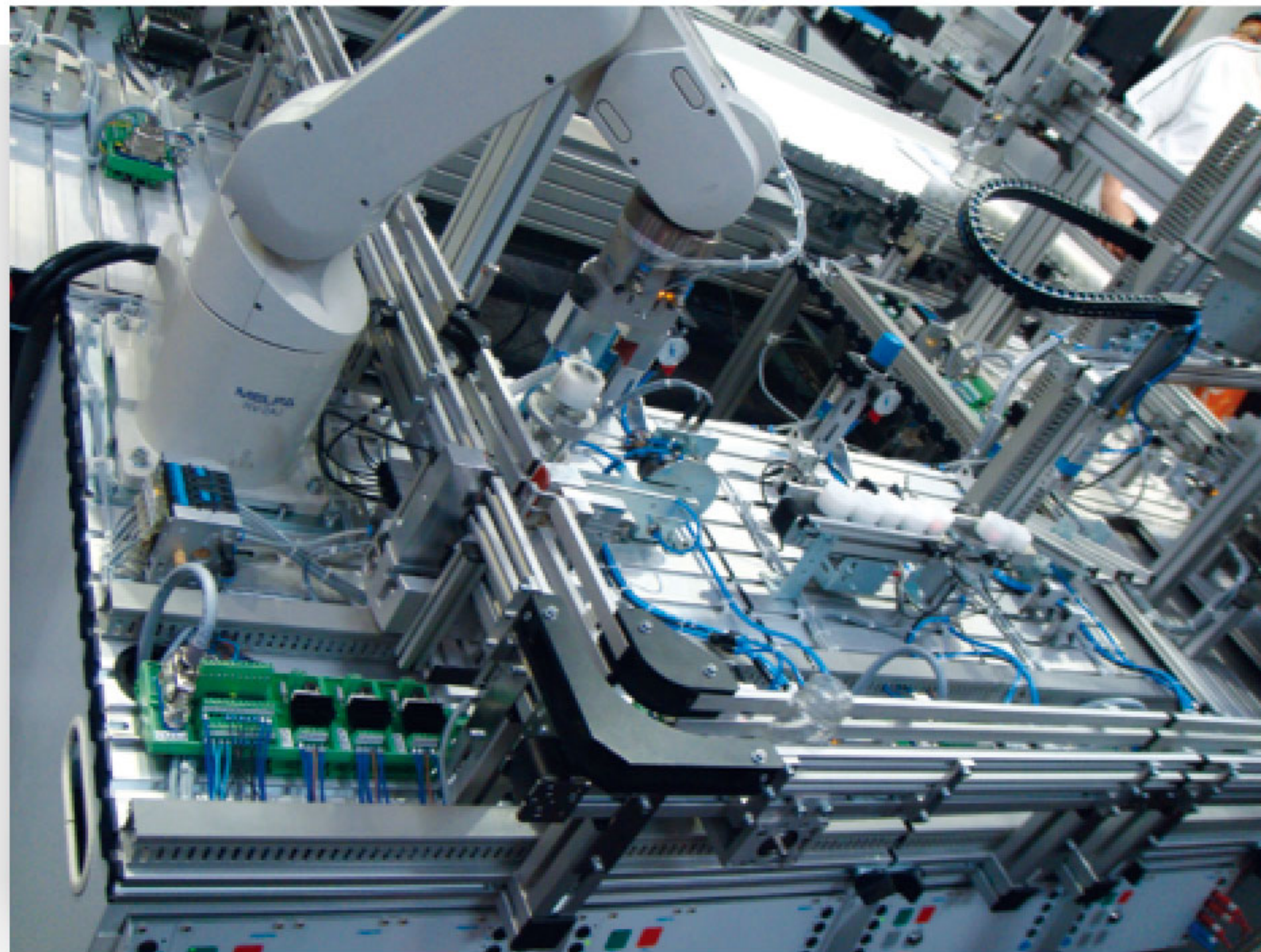
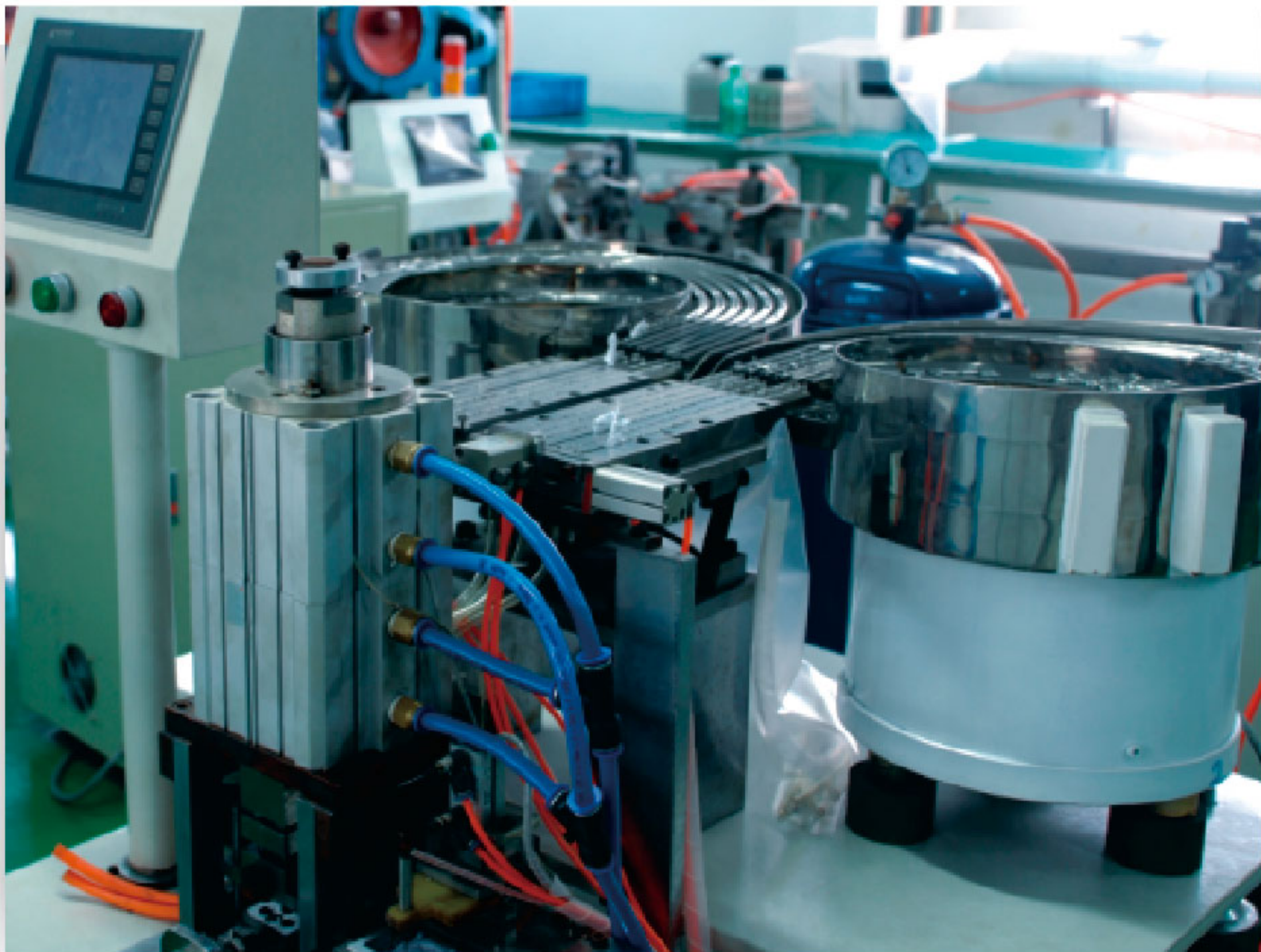
检测设备



部分合作伙伴 Partner



自动化生产设备 Automatic Production Equipment



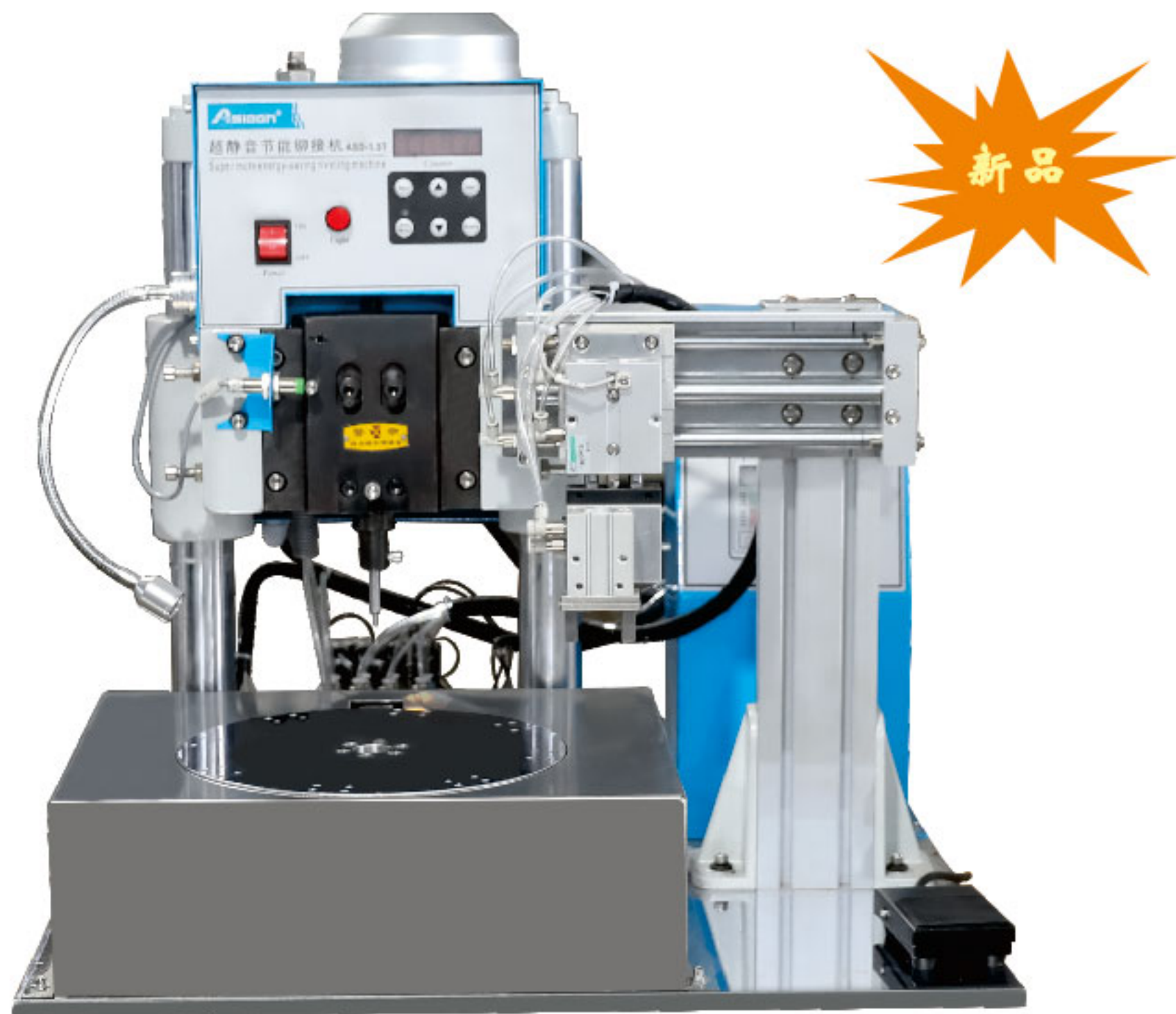
产品汇总



静音节能冲床系列
Quiet energy-saving punch series



半自动铆钉机系列
Semi-automatic turntable riveting machine series



超静音安全转盘压力机
Semi-automatic turntable riveting machine series



全自动经济型触点铆合机
Fully automatic economical contact riveting machine series



半自动触点铆合机系列
Semi-automatic contact riveting machine series



中频半自动点焊机
Semi-automatic turntable riveting machine series



半自动旋铆机系列
Semi-automatic riveting machine series



全自动电子电气开关设备
Semi-automatic contact riveting machine series



全自动电子电气开关生产线
Semi-automatic contact riveting machine series



超静音节能电动小冲床系列

Ultra-quiet Energy-saving Electric Small Punch Series



注：产品配件可根据自己需求订购

超静音节能电动小冲床系列

Ultra-quiet Energy-saving Electric Small Punch Series



产品概述：Product Description

- 本系列压力机是一种结构精巧的通用性压力机，具有用途广泛，生产效力高等特点。
- 本系列压力机可用于切断、冲孔、落料、弯曲、铆合等。
- This series of press machine is common press machine with compact structure. It has a wide range of uses and high production efficiency.
- This series press machine can be used for cutting ,puching,bending ,riveting ,etc.

主要技术参数：Technical Parameters

参数名称	Parameter Name	单位/Unit	ASC-1. 5T	ASC-2T	ASC-3T
公称力	Nominal Force	KN	15	20	30
滑块行程	Slider Stroke	MM	7.5mm、10mm、30mm	7.5mm、10mm、20mm、30mm、40mm	
最大封闭高度	Maximum Enclosed Height	MM	230	240	240
立柱距离	Column Distance	MM	250	280	280
模柄孔直径	Die Shank Hole Diameter	MM	Ø20	Ø20	Ø20
工作台尺寸	Working Desk Size	MM	350x320	420x360	
工作台孔直径	Workbench Hole Diameter	MM	28	30	
电动机功率	Electric Motor Power	KW	0.55	1.0	1.5
电压	Voltage	V	220	220	220
外形尺寸	External Dimensions	MM	350x320x640	360x420x680	
机器重量	Machine Weight	KG	80	116	126
备注	Remark	脚踏操作（Pedal Operation）			

超静音安全转盘压力机
Ultra-quiet safety turntable press



超静音安全转盘压力机

Ultra-quiet safety turntable press

产品概述：Product Description

- ASY1.5T为高速度压力机，自动化程度高，高速稳定。机器操作简单维修容易，针对高质量低维修.厂商节省其故障期所产生的成本浪费而设计，且外观美观、大气，让厂内更先进更高尚。

ASY1.5T is a high-speed press with a high degree of automation and high-speed stability. The machine is simple to operate and easy to maintain. It is designed for high-quality and low-maintenance manufacturers to save the cost waste caused by their failure periods. The appearance is beautiful and atmospheric, making the factory more advanced and noble.

- ASY1.5T超静音节能压力机，采用高科技变频技术：电子精确定位：在压接时工作噪音比传统压力机小，比传统压力机省电60%；调模更方便快捷；避免传统压力机离合器，电磁铁等常见故障的频繁发生！减少维修费用，维修时间从而提高了产能。

ASY1.5T ultra-quiet energy-saving press, using high-tech frequency conversion technology: electronic precise positioning: the working noise during crimping is smaller than that of traditional presses, and it saves 60% of electricity compared to traditional presses; mold adjustment is more convenient and fast; avoid traditional presses Frequent occurrence of common failures such as clutches and electromagnets! Reduce maintenance costs, maintenance time and thus increase productivity.

- 电压稳定、更换容易、准确性高、电脑端子、DC端子、AC端子、单粒端子、连带端子、结构轻巧、容易移动工作场所，操作声音小、适用于切断，冲孔，落料，弯曲，和铆合等

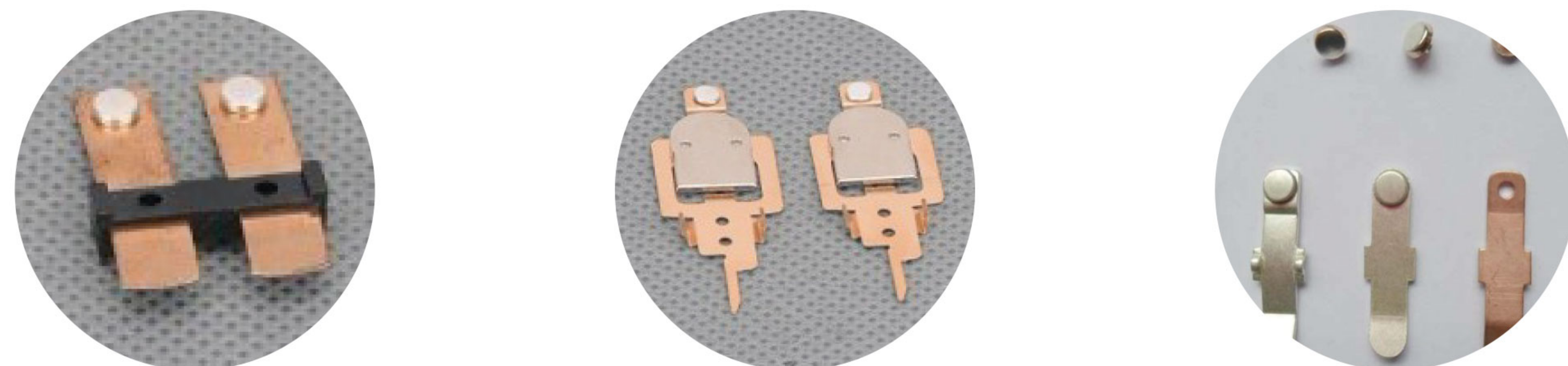
Stable voltage, easy replacement, high accuracy, computer terminal, DC terminal, AC terminal, single terminal, joint terminal, light structure, easy to move the workplace, low operating sound, suitable for cutting, punching, blanking, bending, and riveting etc.

主要技术参数： Technical Parameters

参数名称	Parameter Name	单位/Unit	ASY-1. 5T	ASY-2T	ASY-3T
公称力	Nominal Force	KN	15	20	30
滑块行程	Slider Stroke	MM	大(30mm) 小(10mm)	大(40-30mm) 小(10mm)	
最大封闭高度	Maximum Enclosed Height	MM	4~8	4~8	4~8
立柱距离	Column Distance	MM	155	230	240
模柄孔直径	Die Shank Hole Diameter	MM	250	280	280
工作台孔直径	Workbench Hole Diameter	MM	20	20	20
工作台尺寸	Working Desk Size	MM	388x330	350x320	420x360
外形尺寸	External Dimensions	MM	650x500x650	650x500x650	650x500x650
电动机功率	Electric Motor Power	KW	0. 55	1. 0	1. 5
电压	Voltage	V	220	220	220
机器重量	Machine Weight	KG	150	180	180
备注	Remark		脚踏操作（Pedal Operation）		

半自动触点铆合机系列

Semi-automatic contact riveting machine series



P05

半自动触点铆合机系列

Semi-automatic contact riveting machine series



产品概述: Product Description

- ASD变频超静音节能触点铆点机是一种结构精巧的专用性机型，具有自动化程度高，生产效力高等特点
- ASD变频超静音节能触点铆点机可用于开关，继电器等各种电器触点的铆接。
- ASD frequency conversion ultra-quiet energy-saving contact riveting machine is a special-purpose Machine with compact structure, which has the characteristics of high degree of automation and High production efficiency
- ASD frequency conversion ultra-quiet energy-saving contact riveting machine can be used for riveting of various electrical contacts such as switches and relays.

主要技术参数: Technical Parameters

参数名称	Parameter Name	单位/Unit	ASD-1. 5T		ASD-2. 0T
公称力	Nominal Force	KN	15	15	20
滑块行程	Slider Stroke	MM	7. 5、15、30		
模柄孔直径	Die Shank Hole Diameter	MM	20		
模柄微调直径	Die handle fine-tuning diameter	MM	0. 22		
工作台尺寸	working desk size	MM	620x410		
铆点直径	Riveting point diameter	MM	1-5	1-5	1-6
铆点速度	Riveting point speed	粒 （Grain） /h	3000		
电动机功率	Motor Power	KW	0. 55	1. 0	
电压	Voltage	V	220		
外形尺寸	External dimensions	MM	620x410x640		620x410x680
机器重量	machine weight	KG	120		130
备注	Remark	脚踏操作 （Pedal Operation）			

P06

旋铆机系列

Rotary Riveting Machine Series



高效节能旋铆机

Rotary Riveting Machine



产品概述: Product Description

- ASX-M系列高效节能触点旋铆机是一种结构精巧的专用性机型，具有自动化程度高，生产效力高等特点。

ASX-M series of high efficiency energy saving riveting machine is a compact structure and special purpose machine, with high degree of automation and high production efficiency.

- ASX-M系列高效节能触点旋铆机可用于电气开关，继电器，墙壁开关，汽车配件，铆接行业等各种零件的铆接。

ASX-M series of high efficiency energy saving riveting machine can be used for riveting various parts in the riveting industry such as electrical switches,relays,wall switches,auto accessories,etc.

主要技术参数: Technical Parameters

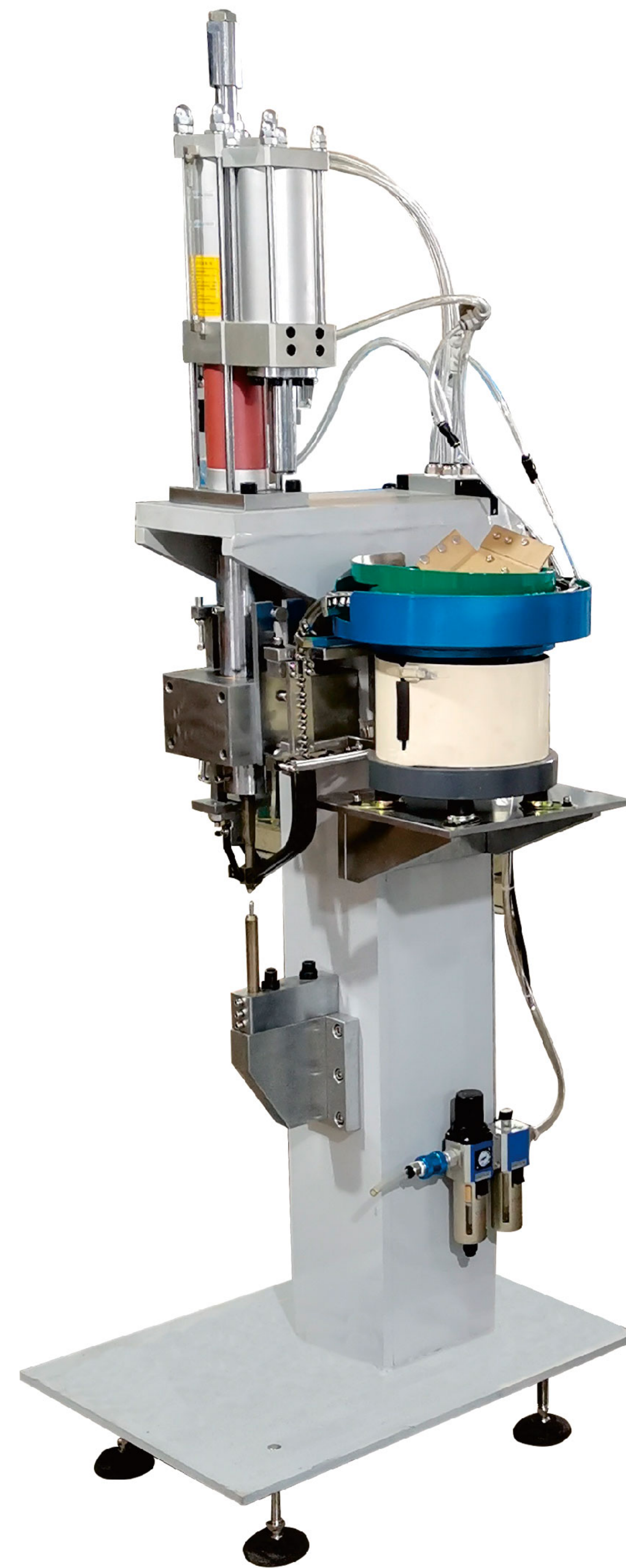
参数名称	Parameter	单位/Unit	ASX-M100	ASX-M120
公称力	Nominal force	KN	5	10
气缸行程	Cylinder stroke	MM		41
模柄孔直径	Diameter of die shank hole	MM		10
模柄微调精度	Precision adjustmunt of die shank	MM		0.02
铆点直径	Riveting diameter	MM		1-8
铆点速度	Riveting speed	粒 (Grain) /h		2500
电动机功率	Motor power	KW	0.25	0.37
电压	Voltage	V		220
外形尺寸	Dimensions	MM		620×410×550
机器重量	Weight	KG	100	155
备注	Remark			脚踏操作 (Pedal Operation)

半自动铆钉机系列

Semi-automatic riveting machine series

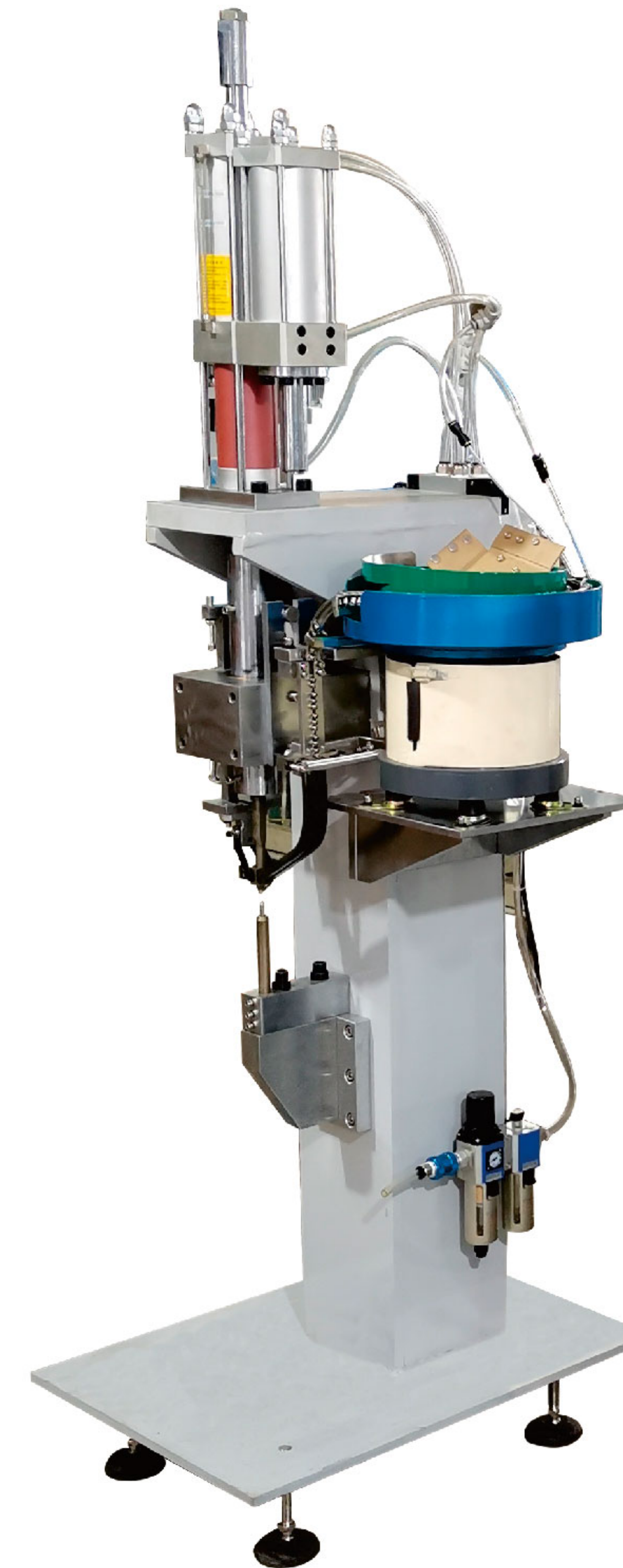


P09



半自动铆钉机系列

Semi-automatic riveting machine series



作业准备及操作：Product Description

- 1、检查机台是否稳固。
- 2、电源插座是否插牢。
- 3、检查摇臂、飞轮以及导轨内是否有异物。
- 4、开启电源，试脚踏板，如电机运转正常则准备完毕。
- 5、将所需铆接零部件孔放置于浮心针上进行铆合动作。
- 6、踏下脚踏板将铆钉铆入零部件孔位，再回到原上死点，循环完成工作。

1. Check whether the machine is stable.
2. Whether the power socket is firmly inserted.
3. Check whether there are foreign objects in the rocker arm, flywheel and guide rail.
4. Turn on the power and test the pedals. If the motor runs normally, it is ready.
5. Place the required riveting component holes on the buoyant needleThe riveting action is performed on.
6. Step on the foot pedal to rive the rivets into the holes of the parts, then return to the original top dead center, and the cycle is completed.



P10



全自动经济型触点铆合机

Full Automatic Economical Contact Riveting Machine



产品概述：Product Description

- **ASQ-M02超静音全自动铆合机**是一种结构精巧，外形美观的触点铆合专用机型，具有**生产成本低，自动化程度高，生产效力高等特点**。
ASQ-M02 The ultra-quiet automatic riveting machine is a special riveting machine which with exquisite structure and beautiful appearance. It has the characteristics of low production cost, high automation and high production efficiency.
- **ASQ-M02电铆全自动触点铆合机**可用于开关，继电器等各种电器触点的铆接。
ASQ-M02 Electric automatic riveting machine can be used for riveting various electrical contacts such as switches and relays.

全自动经济型触点铆合机系列
Full Automatic Economical contact Riveting Machine Series



主要技术参数：Technical Parameters

参数名称	Parameter	单位/Unit	ASQ-M02
公称力	Nominal force	MPA	0.5-0.8
铆点直径	Riveting Diameter	MM	1-5
铆点速度	Riveting Speed	粒 (Grain) /h	2500
电压	Voltage	V	220
外形尺寸	Dimensions	MM	800×550×700
机器重量	Weight	KG	180
备注	Remark	全自动 (Full Automatic)	

全自动触点铆接机系列
Full Automatic Riveting Machine Series



全自动触点铆接机
Full Automatic Riveting Machine



产品概述：Product Description

- ASQ-M01全自动铆合机是一种结构精巧，外形美观的触点铆合专用机型，具有生产成本低，自动化程度高，生产效力高等特点。
- ASQ-M01 Fully automatic riveting machine is a special machine with compact structure and beautiful appearance .It has low production cost ,high degree of automation and high production efficiency.
- ASQ-M01全自动触点铆合机可用于开关，继电器等各种电器触点的铆接。
- ASQ-M01 Full automatic riveting machine can be used for riveting various electrical contacts such as switches,relays .

主要技术参数：Technical Parameters

参数名称	Parameter	单位/Unit	ASQ-M1.0T
公称力	Nominal force	MPA	0.5-0.8
模柄微调精度	Precision adjustmunt of die shank	MM	0.22
铆点直径	Riveting diameter	MM	1-5
铆点速度	Riveting speed	粒（Grain） /h	2500
电压	Voltage	V	220
外形尺寸	Dimensions	MM	950X650X750
机器重量	Weight	KG	180
备注	Remark	全自动 (Full Automatic)	

全自动触点铆接机系列
Full Automatic Riveting Machine Series



全自动触点铆接机系列
Full Automatic Riveting Machine Series



产品概述：Product Description

- ASQ-P01全自动铆合机是一种结构精巧，外形美观的触点铆合专用机型，具有生产成本低，自动化程度高，生产效力高等特点。
- ASQ-PO1 automatic riveting machine is a kind of contact riveting machine with compact structure and beautiful appearance. It has the characteristics of low production cost, high degree of automation and high production efficiency.
- ASQ-P01全自动触点铆合机可用于开关，继电器等各种电器触点的铆接。
- ASQ-P01 Automatic contact riveting machine can be used for riveting of switches, relays and other electrical contacts.

主要技术参数：Technical Parameters

参数名称	Parameter	单位/Unit	ASQ- P1.0T
公称力	Nominal force	MPA	0.5-0.8
模柄微调精度	Precision adjustmunt of die shank	MM	0.22
铆点直径	Riveting diameter	MM	1-5
铆点速度	Riveting speed	粒（Grain）/h	2500
电压	Voltage	V	220
外形尺寸	Dimensions	MM	950X650X750
机器重量	Weight	KG	180
备注	Remark	全自动 (Full Automatic)	

中频全自动点焊机系列

Intermediate Frequency Automatic Spot Welding Machine Series



产品概述: Product Description

亚洲龙生产的自动焊接和铆接设备具有效率高，一致性好，合格率高，操作简单，智能等优点。焊接机采用了当今最先进的精密逆变焊接电源，焊接机头加工为精密分级加压机构，有效减少了电极对焊接的瞬间冲击力，防止了焊接件的变形。焊接部位美观，牢固，接触电阻小，焊机本身具有焊接质量在线控制功能，电网电压波动自动补偿，过欠压保护报警等功能，从而能满足提高产品合格率，高效的生产要求。焊接机和铆接机广泛运用在各种断路器，隔离开关，电流保护器，自动转换开关，控制与保护开关，接触器，继电器，微动开关，弹簧片，铜，银类等金属材料运用的行业

The Full automatic welding and riveting machine which produced by Asia Dragon Electric has the advantages of high efficiency, good consistency, high qualified ration, simple operation and intelligence. The full automatic welding machine adopts the most advanced precision inverter welding power supply. The welding head is processed into a precision graded pressing mechanism, which effectively reduces the instantaneous impact force of the electrode to the welding and prevents the deformation of the welded part. The welding part is beautiful and firm, and the contact resistance is small. The automatic welding machine has the online control function of welding quality, automatic compensation of grid voltage fluctuation, over voltage protection alarms, etc. Therefore it can meet the requirements of improving product qualification rate and high efficiency. Full automactic welding machines and riveting machines are widely used in various circuit breakers, isolating switches, current protectors, automatic transfer switches, control and protection switches, contactors, relays, micro switches, springs, copper, silver and other metal materials,etc.

中频全自动点焊机系列

Intermediate frequency automatic spot welding machine series



全自动电子电气开关效验生产线

Fully automatic electronic and electrical switch production line



空气开关、微动开关、船型开关、家居建筑照明开关、交流接触器、通用继电器、中间继电器、小型继电器等产品，实现校验、检测全自动生产。

Air switch, micro switch, rocker switch, home building lighting switch AC contactor, general purpose relay, intermediate relay, small relay and other products, to achieve verification, automatic production testing.

全自动电子电气开关生产线

Automatic electronic and electrical switch production line



空气开关、微动开关、船型开关、家居建筑照明开关、交流接触器、通用继电器、中间继电器、小型继电器等产品，实现全自动组装、全自动生产。

Air switch, micro switch, rocker switch, home building lighting switch, AC contactor, general purpose relay, intermediate relay, small relay etc, to achieve full automatic assembly, and production.